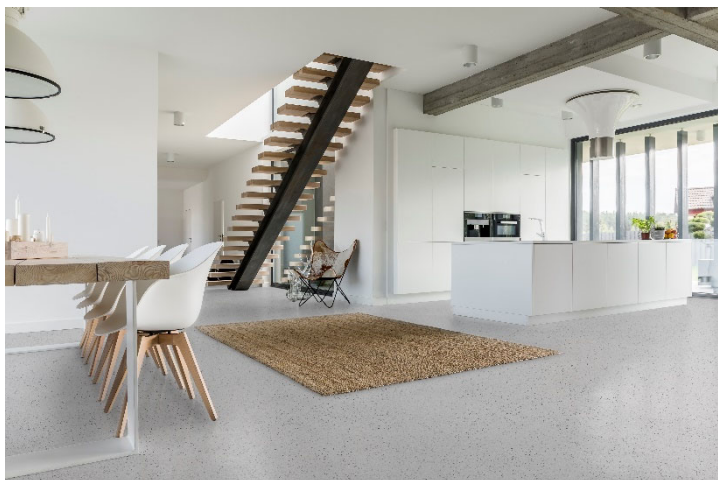




Product Description

EPI Superbase Gusto is a unique polished terrazzo floor based on specially formulated biopolymers that when combined with a specific aggregate mixture consisting of Carrara-, Nero marble and pearl forms the beautiful look of a terrazzo floor. Superbase Gusto is an aesthetically attractive and durable terrazzo flooring system with UV-resistant properties and is color stable. Superbase Gusto poured floor provides a seamless and wear-resistant surface that is ideally suited for use in environments where beautiful appearance, high walking comfort and exclusive design are important.

Product Features

- Seamless
- Comfortable and ergonomic
- Solvent free and environmentally friendly
- Resistant against intensive foot traffic
- Contact noise-reducing properties
- Easy to clean and to maintain

Application areas

- Living spaces
- Retail & Showrooms
- Hotels & Office spaces
- Lobby's & Entrance halls
- Shopping centers & Conference centers
- Public areas & Restaurants

Technical information

Thickness	2 - 3 mm
Density	~ 1,54 g/cm ³
Impact resistance	Class I: ≥ 4 Nm
Pull-off strength	>1.5 N/mm ²
Hardness Shore	~ D60
Wear resistance CS ¹⁰	≤ 40 mg
VOC content, EU-limit cat. A/j	≤ 500 g/l
Giscode	PU 40
Reaction to Fire	C _{fl} -S ¹
Solids	100 %
Mixing ratio	comp A : B = 100 : 30
General application conditions	Material-, substrate-, and ambient temperatures between 15°C and 25°C and min. 3°C above dewpoint
Optimal application conditions	Material-, substrate-, and ambient temperatures between 18°C and 22°C
Relative humidity	Maximum 70% RH
Application time	20 - 25 minutes at 20°C
Foot traffic/ overlayment	After approx. 16 hours at 20°C and 65% RH, next layer within 24 hrs
Mechanical loads	After 72 hours at 20°C and 65% RH
Fully loadable	After 7 days at 20°C and 65% RH

Note: The above physical properties were measured in accordance with the referenced standards. Samples of the actual floor system, including binder and filler, were used as test specimens. All sample preparation and testing is conducted in a laboratory environment, values obtained on field applied materials may vary.

Sustainability

EPI Superbase systems have been assessed to meet the requirements of the Indoor Air Quality standards as specified below. When applying the criteria for EMICODE, classification in the EMICODE EC1 category would be possible.

Regulation or Protocol	Classification
AFSSET VOC (French A+)	PASS
Belgische VOC	PASS
AgBB/ABG	PASS
Italiaanse CAM Edilizia	PASS
EU Ecolabel	PASS
Indoor Air Comfort Gold	PASS
RTS M1 (Finland)	PASS
CDPH	PASS
BREEAM International	Exemplary Level
LEEDv4.1	PASS
DGNB	PASS

LEED v4 – BREEAM - DGNB

LEED, BREEAM & DGNB are preeminent programs for the design, construction, maintenance and operations of high performance "Green Buildings". EPI Superbase floor systems conform to the following criteria:

LEEDv4	:	MRC6 Renewable materials
LEEDv4	:	IEQc4.3 Low emitting materials
BREEAM	:	HEA 02 Indoor Air Quality
BREEAM	:	HEA 09 Indoor Air Quality
	:	ENV 1.2 Local Environmental Impact
DGNB	-	Indicator 20 – Quality level 4
	-	Indicator 24 – Quality level 4

Colors

EPI Superbase Gusto is available in RAL, other colors are upon request.

Packaging

EPI Superbase is available in the following packaging units;

EPI Superbase Gusto, set 34 kg

▪ EPI Superbase 60 NV, comp. A	:	19.3 kg
▪ EPI Superbase NV, comp. B	:	5.7 kg
▪ EPI Fino or Mezzo, comp. C	:	9.0 kg

Theoretical coverage

EPI Superbase Gusto Fino / Mezzo

Usage: approx. 3.3 kg/m² casting layer and app. 1.2 kg/m² fino or mezzo broadcast aggregate. (A set covers app 7.5m²)

Example build-up flooring system:

▪ Primer Aquapox-N	:	0,15 - 0,25 kg/m ²
▪ Primer 400 POX	:	0,7 - 1,5 kg/m ²
▪ Superbase Gusto	:	3,0 - 3,3 kg/m ²
▪ Infill Fino or Mezzo	:	1,2 kg/m ²
▪ Hardtop 200 T WA/PU*	:	0,08 - 0,1 kg/m ²

* Usage based on 1 coat..

Substrate preparation

In General, the substrate must fulfil the relevant standards with special reference to flatness, gradients, thickness, load bearing capacity and water permeability. Substrates to be coated have to be firm, dry, clean and free of loose and brittle particles and substances that impact the adhesion such as oils, grease, paint or other contaminations. Concrete substrates must be dry and require a minimum cohesion strength of 1,5 N/mm² and a minimum compressive strength of 25 N/mm² at time of installation. Existing joints in the concrete surface must be performed with a joint profile. The dimensions and details of these joints will need to be determined based on the function of the expected movements of the concrete floor. Depending on the substrate a mechanical preparation (milling and/or vacuum blasting) is recommended for a good adhesion.

Residual Moisture tolerance

Mineral substrates must always be provided with a vapor barrier and must not exceed 4% decreasing residual moisture content measured by the Calcium Carbide method. For anhydrite substrates may contain a maximum of 0,5% decreasing residual moisture content before the floor system can be applied.

Work Safety Precautions

Before using the products, the user must read the associated, current Material Safety Data Sheets (MSDS). The MSDS provides information and instructions for the safe use, handling, storage and disposal of chemical products and contains physical, ecological, toxicological and other safety related data.

Please refer to the Material Safety Data Sheets for detailed safety instructions for use of the use of personal protective equipment during the processing of the materials. The Safety Data Sheet applies to the components A and B. These sheets have been drawn up in accordance with the latest European legislation.

Application of the EPI Superbase Gusto

General:

- Before installation, always check all relevant documentation and check that all components are present in the required quantities.
- Large temperature differences should be avoided as this can adversely affect the end result.
- The area must be wind and watertight: avoid drafts and penetration of moisture, dust, water, etc..
- Preferably remove doors that have no free space. Protect walls, columns and walls from splashes.
- Retain the floating character of floating screeds.

System options:

Sound reduction:

To reduce contact noise, the EPI Superbase Gusto can be installed with a special sound-absorbing underlay, which can provide up to 20 dB of sound-reduction.

Crack-bridging properties:

If the overall system needs to be static crack-bridging, please contact the EPI technical service department to discuss the possibilities.

Slip-resistance:

Superbase Gusto can be installed with a light surface texture, which creates more grip.

For specific questions and/or details regarding noise reduction, crack-bridging and slip-resistance, etc. please contact one of our advisers or the EPI technical service department.

Application primer / scratch coat:

Prior to the application of the EPI Superbase Gusto, the substrate must be primed with a primer / scratch coat. EPI primer 500 POX-NF or EPI primer Aquapox-N (option for absorbent substrate) in combination with EPI primer 400 POX can be used for this purpose. See product data sheet of these products for more information.

Attention: It is necessary to assess the levelness of the substrate surface beforehand in order to prevent sanding breakthrough points. It is recommended to mechanically correct or level the floor beforehand.

Application EPI Superbase Gusto

- Always mix whole packs!
- If processing time, project size and mixing equipment allow, double sets may be used.
- **Step 1:** Thoroughly mix components A and B together for approximately 2 minutes with a suitable mixer to obtain a homogeneous uniform mix.
- Pour the mixture into a clean bucket and mix for another 60 seconds.
- **Step 2:** Immediately after mixing, distribute the material on the floor. The material can be applied with a notched squeegee or pin-rake or notched hand trowel in the desired thickness.
- Subsequently, the material can be spike-rolled with a clean, sharp spiked roller to promote air-release in order to achieve a uniform finish.
- Broadcast the selected broadcast material into the poured floor. Pay close attention to the uniformity of broadcasting and usage of broadcasting material per m²
- Clean tools immediately after use.
- Use clean spike shoes if desired and necessary. (**attention:** do not walk through broadcasted floors).
- The flooring needs to cure for at least 48 hours!
- After 48 hours the floor can be mechanically sanded and polished, this needs to happen in the following order.
- **Step 1:** Sand complete surface using a planetary sander with diamond sanding blocks K120.
- **Step 2:** Sand complete surface using a planetary sander with diamond polishing pad K40 (Ø 150)

- **Step 3:** Sand complete surface using a planetary sander with diamond polishing pad K100 (Ø 150) to a smooth surface.
- Carefully and thoroughly vacuum complete surface.
- Mop complete surface 2 times using clean water and allow to dry in the meantime.
- Clean tools immediately after use.

Application topcoat sealing finish

The EPI Superbase Gusto floor should be finished with a transparent, UV-resistant polyurethane sealer. The products that can be used for the transparent sealer are EPI Hardtop 100 T/M or 200 T/M.

The floor finish results in a matted appearance and offers extra protection against discoloration.

See the product data sheet of EPI Hardtop 100 T/M or 200 T/M for more information.

Transport and storage conditions

Store all components in closed packaging, away from the ground. Temperature between +15°C and 25°C. Dry room, avoid direct sunlight. Protect liquid components against frost (also during transport).

Shelf life

Component A : 6 months from production date.

Component B : 6 months from production date.

Cleaning and maintenance

In order to maintain an optimal skid resistance, regular cleaning is required.

Cleaning of tools

Clean all tools and equipment immediately after use with scouring pads and warm, soapy water or mineral cleaners. Cured material requires mechanical removal

Waste

Attention! Too much residual material in the packaging can become hot due to an exothermic reaction and cause smoke nuisance. Therefore never leave more than 100 grams of mixed product in the packaging and place the packaging in a safe and well-ventilated place. If there is more residual material, add a generous amount of sand to inhibit the exothermic reaction.

CE-marking

The harmonized European standard EN 13813:2002 is applicable for the use of synthetic resin bonded floor systems for use in buildings and structures. See the Declaration of Performance for more information.

VOC / Directive 2004/42/EC

EU limit value for the product (category A/j - Type SB) in ready-to-use condition: max. 500 g/l (2010) This product contains <500 g/l VOC.

EPI Superbase Gusto, revision date 15/07/2023

EPI-Synthetic Surface Materials B.V. applies the quality control system in conformity with NEN- ISO 9001 / 14001. This means that the products delivered meet the product and quality specifications of this system. Advice given by us with regard to the technical application, whether orally, in writing, or by means of tests, is given to our best knowledge, however without obligation, also with regard to possible protected rights of third parties. This does not relieve the applicator/ user of the obligation to check the products supplied by us as to their suitability for the envisaged aims. The application, use and wear of the products take place beyond our control. Therefore they are your own responsibility. For all claims our own responsibility will be limited to the value of the goods supplied by us and used by you. It is understood that we guarantee the good quality of our products, all this in accordance with the standards referred to in our terms and conditions of sale and supply. All orders are executed under the latest terms and conditions of sale and supply. Users must always consult the latest edition of the product and material safety data sheet before using the relevant product. Copies hereof are made available upon request. EPI-Synthetic Surface Materials B.V.. retains the right to alter product specifications and product properties.